

What is claimed is:

- 1 1. A refrigerant pump comprising:
 - 2 a sealed casing;
 - 3 an electric motor having a stator disposed outside the sealed casing
 - 4 and a rotor disposed within the sealed casing;
 - 5 a pump mechanism juxtaposed with the electric motor; and
 - 6 a drive shaft for transmitting a rotational force of the rotor to the pump
 - 7 mechanism,
- 8 wherein the stator is positioned closer to the pump mechanism than the
- 9 rotor is.
- 1 2. The refrigerant pump according to claim 1, wherein the drive shaft has
- 2 a large-diameter portion having first and second end surfaces opposite to each other,
- 3 the first end surface positioned remote from the electric motor having a higher
- 4 precision than the second end surface.
- 1 3. The refrigerant pump according to claim 2, wherein a surface of the
- 2 drive shaft is carburized or nitrided.
- 1 4. A refrigerant pump comprising:
 - 2 a sealed casing;
 - 3 an electric motor having a stator disposed outside the sealed casing
 - 4 and a rotor disposed within the sealed casing;
 - 5 a pump mechanism juxtaposed with the electric motor;
 - 6 a drive shaft for transmitting a rotational force of the rotor to the pump
 - 7 mechanism; and
 - 8 a bearing for rotatably supporting the drive shaft,
 - 9 wherein at least one of the drive shaft and the bearing has a carburized
 - 10 or nitrided surface.
- 1 5. A refrigerant-circulating cooling device comprising a refrigerant pump
- 2 according to any one of claims 1 to 4, wherein the refrigerant pump is free from oil.